



DEBURR

TC03-M556-L  
Bore dia - mm  
Piston dia - mm  
Stroke - 32mm  
Area - 9.9cmsq

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish														ZONE	SCALE	PROJECTION			
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			1:1			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12				MATERILAS			
																EN8			
																GROUP No:—	WEIGHT		
																TOC	Wt.Kgs		
			DESCRIPTION																
Drawn	Prabhakar		DESCRIPTION														Qty.	Casting/forging/ welding drg.no	
Checked	Prabhakar		T03C-M556-L threaded pusher														01		
Approved	19/09/21																Drawing NO		
Date	19/09/21																		
Clamping elements type			CLASP BANGALORE-72												SHEET: 1 of 1				
																	Sheet No:		
																	1/1		